

Welding Certificate

WECE-CPR-1090-2.00015.GSIMA.2013.007

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

Südluft Systemtechnik GmbH

**Robert-Bosch-Straße 6
94447 Plattling
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized), 135 (fully mechanized), 136
(partly mechanized), 141, 151 (fully mechanized)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
10.1, 8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Dr.-Ing. Raytcho Velev, IWE

born on: 18.02.1958

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Hermann Habereeder, IWS
Florian Pfeffer, IWS

born on: 09.08.1960

born on: 13.03.1985

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

18.10.2013

Period of validity

23.02.2027

Remarks

see reverse



Place and date of issue

Mannheim, 14.02.2024
Benölken



Dipl.-Ing. (FH) Ehrler
Head of test body